



Impact test (DO 9.21-4330, IEC EN 61386)

This standard describes the impact strength test on conduits at various temperatures. The specimen is placed on a steel plate, centred under an impact head with a defined profile. The impact head impacts the centre of the specimen surface. In contrast to international specifications, deformation behaviour (buckling) is determining rather than fracture behaviour. The impact test is considered to be passed if no fracture or cracking can be detected after the impact, as well as no excessive permanent deformation of the conduit in accordance with PMA specifications.